

Work Order ID 48530

Friday, June 26, 2009 9:16:55 AM

Page 1

Item ID: D2462

Accept

Setup Start

Revision ID: A1

Stop

Item Name: Seal

Start Date: 7/15/2009 Start Qty: 800.00

Cust Item ID:

Required Date: 8/3/2009 Req'd Qty: 800.00

Customer:

Reference:

Run Start

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2462	Rev A1
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100 PURCHASING 0.00



Purchasing

Memo

0.00

Purchasing

Issue P/O: 8972 ☐ Make per Dwg D2462 ☐ Possible supplier: Accurate
Rubber P/N: 451500006 ☐ Material release note is required

CZ 09/06/15 800ft.

110 Receive & Inspect for Damage & Mat'l Certs 0.00



Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

109/0/30

50ft

120 QC6- Inspect dimensions to drawing 0.00



QC

Memo

0.00

Quality Control

50267/08 x16 Rols

Date: Friday, 12/06/2009 9:53:38 AM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: NEOPRENE SEAL
Job Number	: 48530		
Estimate Number	: 10136		
P.O. Number	:	Part Number	: D2462
This Issue	: 12/06/2009 S.O. No. :	Drawing Number	: D2462 REV A1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : PURCHASED PARTS	Drawing Revision	: A1
Previous Run	: 37747	Material	:
Written By	:	Due Date	: 19/06/2009 Qty: 200 Um: Each
Checked & Approved By	: <u>Julie Dawson</u>		
Comment	: Est: C 05.03.17 Reformat KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8972

CZ 9/10/115

Make per Dwg D2462

Possible supplier: Accurate Rubber P/N: 451500006

Material release note is required

600ft

2.0	451500006	NEOPRENE SEAL
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Comment: Qty.: 1.0000 f(s)/Unit Total: 200.0000 f(s)

NEOPRENE SEAL

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

P 9/6/30 (5u)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

509/07/08 H6 ROLLS

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 12/06/2009 9:53:39 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: NEOPRENE SEAL

Job Number: 48530

Part Number: D2462

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

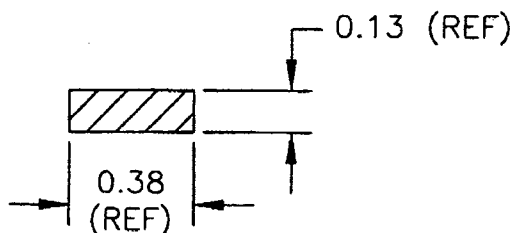
NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED DHL	DRAWING NO. D2462	REV. A SHEET 1 OF 1
DATE 98.11.18		TITLE NEOPRENE SEAL	SCALE NTS
A	98.11.18	NEW ISSUE	
AI	# CP 01.05.04	451500006 WAS 251500006	

RELEASED
98.11.20 KE

SPECIFICATION CONTROL DRAWING



MATERIAL: 3/8" WIDE CLOSED CELL NEOPRENE
SEAL WITH ADHESIVE BASE

D2462-XXXX NEOPRENE SEAL

LENGTH

EG: 87.5" LONG: D2462-0875
10" LONG: D2462-0100

POSSIBLE SUPPLIERS: ACCURATE RUBBER
P/N 451500006

01.05.04

△ AI
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

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WITHOUT NOTICE
WORK ORDER
48530



www.acrgroup.ca

12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013
Toll Free: 1-888-478-2237

PACKING SLIP

CUSTOMER COPY

PACKING SLIP

CUSTOMER NO.

0017142

375

PST# 00F

S DART AEROSPACE LTD
O 1270 ABERDEEN STREET
L HAWKESBURY, ON K6A 1K7
D Canada
T
O

S DART AEROSPACE LTD
H 1270 ABERDEEN STREET
I HAWKESBURY, ON K6A 1K7
P Canada
T
O

DATE		SHIP VIA		TERMS	
02/23/09		EUROLATOR 7684382		ACR GROUP INC. NET 30 DAYS	
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON	
00000008972		06/16/09		00132425 KRIS	
QUANTITY		ITEM NUMBER		DESCRIPTION	
ORDERED	SHIPPED	BO			
16	16	-	351500006	1/8X3/8X50' CC NEO C/W PSA	EA
				10x50 2YU	
				1CTW 5#	
				SUBTOTAL	
				GST	
				TOTAL AMOUNT	
FREIGHT: collect					

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12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 06/23/2009

Customer : Dart Aerospace LTD

Customer P.O. # : PO00006972 *8972*

ACR W.O. # : 132425

Item # : 351500006

Item Description: 1/8" X 3/8" X 50' CC-NEO Sponge C/W PSA

ACR Compound : SCE 41

Date Shipped: June 23, 2009

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 06/23/2009

Customer : Dart Aerospace LTD

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Customer Part # : D2462

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S
09/07/09

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Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)